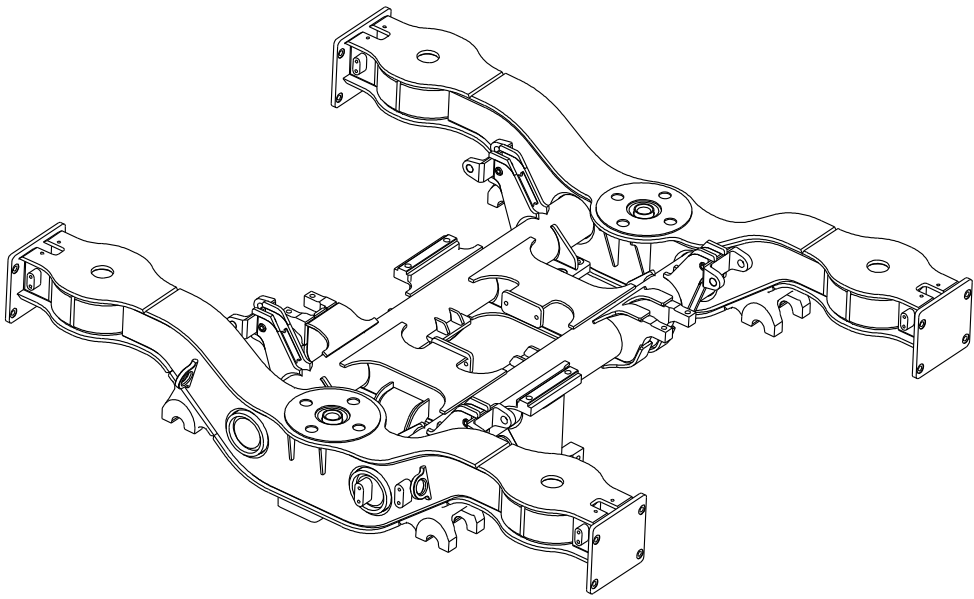
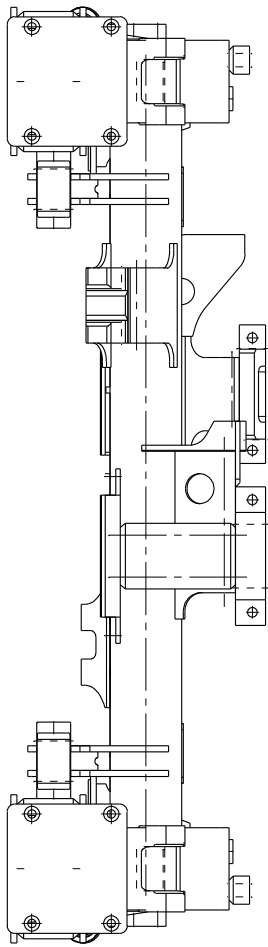
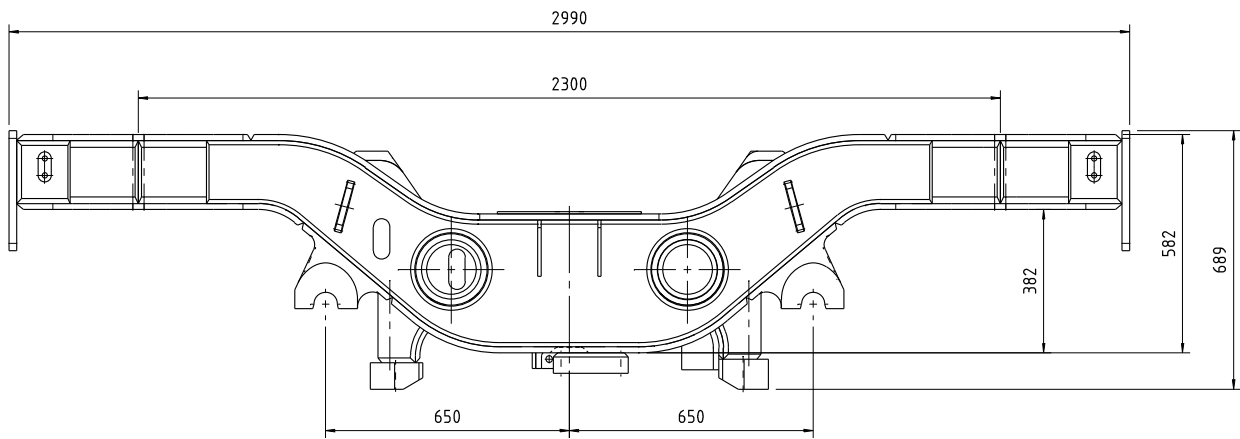
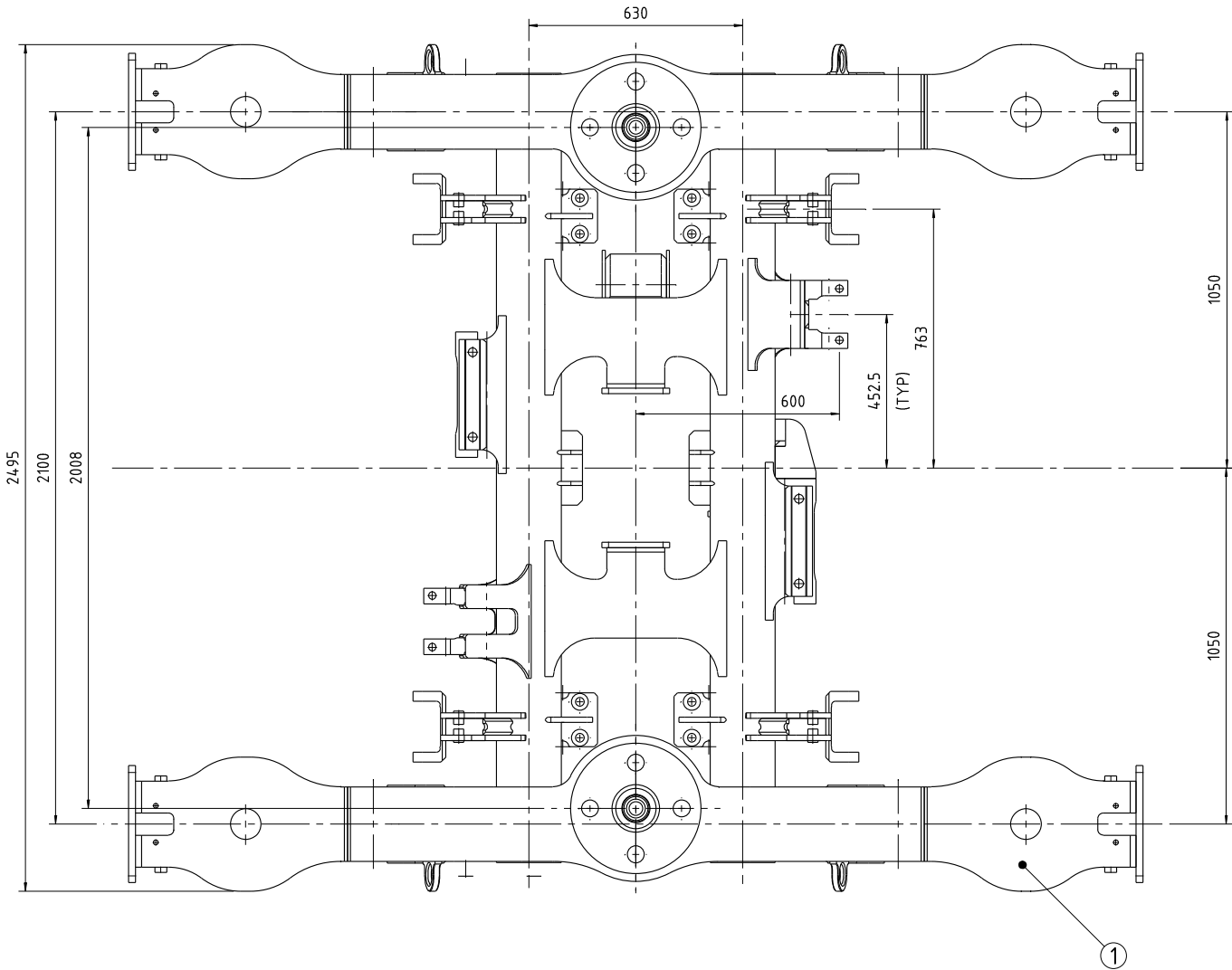


3		2						1		
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000
TOLERANCE			±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RC-227		QUALITY OF WELD JOINTS REF. RD 230 MEDIUM								
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-3) (MEDIUM)		VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C								
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C		WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96								
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		STATUS: MOCKUP/PROTO/PRODUCTION								



ISOMETRIC VIEW

FOR REFERENCE ONLY

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE (mm)	COMPANY STD./IS	Wt. (kg)
△			PRODUCT	MUMBAI METRO CARS - L2 & L7		
△			REF. ORG.			
△			MATERIAL			
△			HEAT TREAT	APPRO		
△			SURFACE TREAT	REVD		
△			TITLE	CHKD		
△				DRWN		
△				SCALE	1:10	
ALT.NO	ECN NO/CHANGES	DATE	BY	CHKD	APPRO	
H-FRAME WELDING, DM/M				DRG No.	1 OF 1	Wt. (kg)
BEML LIMITED				525-83005		
				ALT	0	